SAFETY DATA SHEET

Invisible Oil

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

Trade name: Invisible Oil

Product no.: 171***SDS-NATUR

1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses of the substance or mixture: None known.

Uses advised against : None known.

1.3. Details of the supplier of the safety data sheet

Company and address:

WOCA Denmark A/S
Tværvej 6
6640 Lunderskov
Denmark
+45 9958 5600

Contact person: WOCA Denmark

E-mail: info@wocadenmark.com

Revision: 17/06/2025

SDS Version: 1.0

1.4. Emergency telephone number

Healthcare professionals: Dial 0344 892 0111 to reach The National Poisons Information Service (NPIS) (24 hour service)
General public:
England - Dial 111 to reach NHS 111 (24 hour service)
Scotland - Dial 112 to reach NHS 24 (24 hour service)
Wales - Dial 111 or 0845 4647 to reach NHS Direct (24 hour service)
See section 4 “First aid measures”.

SECTION 2: HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

Not classified according to Regulation (EC) No. 1272/2008 (CLP) as retained and amended in UK law.

2.2. Label elements

Hazard pictogram(s): Not applicable.

Signal word: Not applicable.

Hazard statement(s): Not applicable.

Precautionary statement(s):

General:	-
Prevention:	-
Response:	-
Storage:	-
Disposal:	-
Hazardous substances:	Does not contain any substances required to report
Additional labelling:	Not applicable.

2.3. Other hazards

Additional warnings: This mixture/product does not contain any substances known to fulfil the criteria for PBT and vPvB classification. This product does not contain any substances considered to be endocrine disruptors in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2023/707.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1. Substances

Not applicable. This product is a mixture.

3.2. Mixtures

Product/substance	Identifiers	% w/w	Classification	Note
(2-methoxymethylethoxy)propanol	CAS No.: 34590-94-8 EC No.: 252-104-2 UK-REACH: Index No.:	<0.25%		[1]

See full text of H-phrases in section 16. Occupational exposure limits are listed in section 8, if these are available.

Other information

[1] European occupational exposure limit.

SECTION 4: FIRST AID MEASURES

4.1. Description of first aid measures

General information:	In the case of accident: Contact a doctor or casualty department – take the label or this safety data sheet. Contact a doctor if in doubt about the injured person's condition or if the symptoms persist. Never give an unconscious person water or other drink.
Inhalation:	In case of discomfort: bring the person into fresh air.
Skin contact:	Upon irritation: rinse with water. In the event of continued irritation, seek medical assistance.
Eye contact:	Rinse gently with lukewarm water. Remove any contact

	lenses if this is easy to do. Continue rinsing. In case of persistent eye irritation or discomfort: Seek medical help.
Ingestion:	Rinse and flush mouth thoroughly and consume large quantities of water. In case of continued discomfort: seek medical assistance and bring this safety data sheet.
Burns:	Not applicable.

4.2. Most important symptoms and effects, both acute and delayed
None known.

4.3. Indication of any immediate medical attention and special treatment needed
Treat symptomatically.

Information to medics
Bring this safety data sheet or the label from this product.

SECTION 5: FIREFIGHTING MEASURES

5.1. Extinguishing media
Suitable extinguishing media: Alcohol-resistant foam, carbon dioxide, powder, water mist.
Unsuitable extinguishing media: Waterjets should not be used, since they can spread the fire.

5.2. Special hazards arising from the substance or mixture
Fire will result in dense smoke. Exposure to combustion products may harm your health. Closed containers, which are exposed to fire, should be cooled with water. Do not allow fire-extinguishing water to enter the sewage system and nearby surface waters.
If the product is exposed to high temperatures, e.g. in the event of fire, dangerous decomposition compounds are produced. These are:
Carbon oxides (CO / CO2)

5.3. Advice for firefighters
No specific requirements.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures
Ensure adequate ventilation, especially in confined areas.
Contaminated areas may be slippery.

6.2. Environmental precautions
Avoid discharge to lakes, streams, sewers, etc.
Keep unauthorized persons away from the spill

6.3. Methods and material for containment and cleaning up
Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations.
Wherever possible cleaning should be performed with normal cleaning agents. Avoid use of solvents.

6.4. Reference to other sections
See section 13 “Disposal considerations” on handling of waste.
See section 8 "Exposure controls/personal protection" for protective measures.

SECTION 7: HANDLING AND STORAGE

7.1. Precautions for safe handling

Smoking, drinking and consumption of food is not allowed in the work area.
See section 8 "Exposure controls/personal protection" for information on personal protection.

7.2. Conditions for safe storage, including any incompatibilities

No special conditions required.

Recommended storage material: Always store in containers of the same material as the original container.

Storage conditions: No specific requirements.

Incompatible materials: Strong acids, strong bases, strong oxidizing agents, and strong reducing agents.

7.3. Specific end use(s)

This product should only be used for applications quoted in section 1.2.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control parameters

Propane-1,2-diol
Long term exposure limit (8 hours) (ppm): 150(total)
Long term exposure limit (8 hours) (mg/m^3): 474(total)/10(particulates)

Titanium dioxide
Long term exposure limit (8 hours) (mg/m^3): 10(inhalable)/4(respirable)

Neodecanoic acid, zirconium salt
Long term exposure limit (8 hours) (mg/m^3): 5 (As Zr)
Short term exposure limit (15 minutes) (mg/m^3): 10 (As Zr)

(2-methoxymethylethoxy)propanol
Long term exposure limit (8 hours) (ppm): 50
Long term exposure limit (8 hours) (mg/m^3): 308
Annotations:
Sk = Can be absorbed through the skin and lead to systemic toxicity.

The Control of Substances Hazardous to Health Regulations 2002. SI 2002/2677 The Stationery Office 2002.
EH40/2005 Workplace exposure limits (Fourth Edition 2020).

DNEL

(2-methoxymethylethoxy)propanol

Duration:	**Route of exposure:**	**DNEL:**
Long term – Systemic effects - General population	Dermal	121 mg/kg bw/day
Long term – Systemic effects - Workers	Dermal	283 mg/kg bw/day
Long term – Systemic effects - General population	Inhalation	37.2 mg/m^3
Long term – Systemic effects - Workers	Inhalation	308 mg/m^3
Long term – Systemic effects - General population	Oral	36 mg/kg bw/day

Propane-1,2-diol

Duration:	Route of exposure:	DNEL:
Long term – Local effects - General population	Inhalation	10 mg/m³
Long term – Local effects - Workers	Inhalation	10 mg/m³
Long term – Systemic effects - General population	Inhalation	50 mg/m³
Long term – Systemic effects - Workers	Inhalation	168 mg/m³

Titanium dioxide

Duration:	Route of exposure:	DNEL:
Long term – Local effects - General population	Inhalation	28 µg/m³
Long term – Local effects - Workers	Inhalation	170 µg/m³

PNEC

(2-methoxymethylethoxy)propanol

Route of exposure:	Duration of Exposure:	PNEC:
Freshwater		19 mg/L
Freshwater sediment		70.2 mg/kg
Intermittent release (freshwater)		190 mg/L
Marine water		1.9 mg/L
Marine water sediment		7.02 mg/kg
Sewage treatment plant		4.168 g/L
Soil		2.74 mg/kg

Neodecanoic acid, zirconium salt

Route of exposure:	Duration of Exposure:	PNEC:
Freshwater		110-140 µg/L
Freshwater sediment		630-770 µg/kg
Marine water		11-14 µg/L
Marine water sediment		63-77 µg/kg
Predators		21-61 mg/kg
Soil		61-75 µg/kg

Propane-1,2-diol

Route of exposure:	Duration of Exposure:	PNEC:
Freshwater		260 mg/L
Freshwater sediment		572 mg/kg
Intermittent release (freshwater)		183 mg/L
Marine water		26 mg/L
Marine water sediment		57.2 mg/kg
Sewage treatment plant		20 g/L
Soil		50 mg/kg

8.2. Exposure controls

Compliance with the given occupational exposure limits values should be controlled on a regular basis.

General recommendations: Smoking, drinking and consumption of food is not allowed in the work area.

Exposure scenarios:	There are no exposure scenarios implemented for this product.
Exposure limits:	Professional users are subjected to the legally set maximum concentrations for occupational exposure. See occupational hygiene limit values above.
Appropriate technical measures:	The formation of vapours must be kept at a minimum and below current limit values (see above). Installation of a local exhaust system if normal air flow in the work room is not sufficient is recommended. Ensure eyewash and emergency showers are clearly marked. Apply standard precautions during use of the product. Avoid inhalation of vapours.
Hygiene measures:	Wash hands after use.
Measures to avoid environmental exposure:	No specific requirements.

Individual protection measures, such as personal protective equipment

Generally: Use only UKCA marked protective equipment.

Respiratory Equipment:

Type	Class	Colour	Standards	
No specific requirements				

Skin protection:

Recommended	Type/Category	Standards	
No specific requirements.	-	-	

Hand protection:

Material	Glove thickness (mm)	Breakthrough time (min.)	Standards	
No specific requirements	-	-	-	

Eye protection:

Type	Standards	
No specific requirements	-	

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Physical state:	Liquid
Colour:	No data available.
Odour / Odour threshold:	No data available.
pH:	No data available.
Density (g/cm^3):	No data available.
Kinematic viscosity:	No data available.
Particle characteristics:	Does not apply to liquids.

Phase changes

Melting point/Freezing point (°C):	No data available.
Softening point/range (°C):	Does not apply to liquids.
Boiling point (°C):	No data available.
Vapour pressure:	No data available.
Relative vapour density:	No data available.
Decomposition temperature (°C):	No data available.

Data on fire and explosion hazards

Flash point (°C):	No data available.
Flammability (°C):	No data available.
Auto-ignition temperature (°C):	No data available.
Lower and upper explosion limit (% v/v):	No data available.

Solubility

Solubility in water:	No data available.
n-octanol/water coefficient (LogKow):	No data available.
Solubility in fat (g/L):	No data available.

9.2. Other information

Oxidizing properties:	No data available.
Other physical and chemical parameters:	No data available.

SECTION 10: STABILITY AND REACTIVITY

10.1. Reactivity
No data available.

10.2. Chemical stability
The product is stable under the conditions, noted in section 7 “Handling and storage”.

10.3. Possibility of hazardous reactions
None known.

10.4. Conditions to avoid
None known.

10.5. Incompatible materials
Strong acids, strong bases, strong oxidizing agents, and strong reducing agents.

10.6. Hazardous decomposition products
Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: TOXICOLOGICAL INFORMATION

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008 as retained and amended in UK law

Acute toxicity

Based on available data, the classification criteria are not met.

Skin corrosion/irritation
Based on available data, the classification criteria are not met.

Serious eye damage/irritation
Based on available data, the classification criteria are not met.

Respiratory sensitisation
Based on available data, the classification criteria are not met.

Skin sensitisation
Based on available data, the classification criteria are not met.

Germ cell mutagenicity
Based on available data, the classification criteria are not met.

Carcinogenicity
Based on available data, the classification criteria are not met.

Reproductive toxicity
Based on available data, the classification criteria are not met.

STOT-single exposure
Based on available data, the classification criteria are not met.

STOT-repeated exposure
Based on available data, the classification criteria are not met.

Aspiration hazard
Based on available data, the classification criteria are not met.

11.2. Information on other hazards

Long term effects
None known.

Endocrine disrupting properties
This mixture/product does not contain any substances known to have hormone-disrupting properties in relation to health.

Other information
Titanium dioxide has been classified by IARC as a group 2B carcinogen.

SECTION 12: ECOLOGICAL INFORMATION

12.1. Toxicity
Based on available data, the classification criteria are not met.

12.2. Persistence and degradability
Based on available data, the classification criteria are not met.

12.3. Bioaccumulative potential
Based on available data, the classification criteria are not met.

12.4. Mobility in soil
No data available.

12.5. Results of PBT and vPvB assessment
This mixture/product does not contain any substances known to fulfil the criteria for PBT and vPvB classification.

12.6. Endocrine disrupting properties
This mixture/product does not contain any substances considered to have endocrine-disrupting

properties in relation to the environment.

12.7. Other adverse effects
None known.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste treatment methods
Product is not covered by regulations on dangerous waste.
Regulation (EU) No 1357/2014 of 18 December 2014 on waste as retained and amended in UK law.

EWC code
Not applicable.

Specific labelling

Contaminated packing
Packaging containing residues of the product must be disposed of similarly to the product.

SECTION 14: TRANSPORT INFORMATION

	14.1 UN / ID	14.2 UN proper shipping name	14.3 Hazard class(es)	14.4 PG*	14.5 Env**	Other information:
ADR	-	-	-	-	-	-
IMDG	-	-	-	-	-	-
IATA	-	-	-	-	-	-

* Packing group

** Environmental hazards

Additional information
Not dangerous goods according to ADR, IATA and IMDG.

14.6. Special precautions for user
Not applicable.

14.7. Maritime transport in bulk according to IMO instruments
No data available.

SECTION 15: REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Restrictions for application:	No special.
Demands for specific education:	No specific requirements.
Control of Major Accident Hazards (COMAH) - Categories / dangerous substances:	Not applicable.
Additional information:	Not applicable.

Sources: Regulation (EU) No 1357/2014 of 18 December 2014 on waste as retained and amended in UK law.
Regulation (EC) No 1272/2008 on classification, labelling and packaging of substances and mixtures (CLP) as retained and amended in UK law.
Regulation (EC) No 1907/2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH) as retained and amended in UK law.

15.2. Chemical safety assessment

No

SECTION 16: OTHER INFORMATION

Abbreviations and acronyms

ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway
ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road
ATE = Acute Toxicity Estimate
BCF = Bioconcentration Factor
CAS = Chemical Abstracts Service
CE = Conformité Européenne (European conformity)
CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]
CSA = Chemical Safety Assessment
CSR = Chemical Safety Report
DMEL = Derived Minimal Effect Level
DNEL = Derived No Effect Level
EINECS = European Inventory of Existing Commercial chemical Substances
ES = Exposure Scenario
EUH statement = CLP-specific Hazard statement
EuPCS = European Product Categorisation System
EWC = European Waste Catalogue
GHS = Globally Harmonized System of Classification and Labelling of Chemicals
GWP = Global warming potential
IARC = International Agency for Research on Cancer (IARC)
IATA = International Air Transport Association
IBC = Intermediate Bulk Container
IMDG = International Maritime Dangerous Goods
LogPow = logarithm of the octanol/water partition coefficient
MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
OECD = Organisation for Economic Co-operation and Development
PBT = Persistent, Bioaccumulative and Toxic
PNEC = Predicted No Effect Concentration
RID = The Regulations concerning the International Carriage of Dangerous Goods by Rail
RRN = REACH Registration Number
SCL = A specific concentration limit
SVHC = Substances of Very High Concern
STOT-RE = Specific Target Organ Toxicity - Repeated Exposure
STOT-SE = Specific Target Organ Toxicity - Single Exposure
TWA = Time weighted average
UN = United Nations
UVBC = Unknown or variable composition, complex reaction products or of biological materials

VOC = Volatile Organic Compound
vPvB = Very Persistent and Very Bioaccumulative

Additional information

Not applicable.

The safety data sheet is validated by

Emma Christensen

Other

A change (in proportion to the last essential change (first cipher in SDS version, see section 1)) is marked with a triangle.
The information in this safety data sheet applies only to this specific product (mentioned in section 1) and is not necessarily correct for use with other chemicals/products.
It is recommended to hand over this safety data sheet to the actual user of the product.
Information in this safety data sheet cannot be used as a product specification.
Country-language: GB-en